### FABRICATION AND CHARACTERIZATION OF RESISTIVE SWITCHING TITANIUM DIOXIDE MEMRISTOR

A thesis submitted in partial fulfillment of the requirements for the award of degree of MASTER OF SCIENCE in PHYSICS

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June 2025

# **Introduction to Memristors**





- Non-Volatile memory device
- Neuromorphic computing
- MIM Structure

# **Resistive Switching**



Subin, P. S., K. J. Saji, and M. K. Jayaraj. "Resistive switching in metal oxides for various applications." Nanomaterials for Sensing and Optoelectronic Applications. Elsevier, 2022. 273-299.

# **Objective of the Study**

- Synthesize TiO<sub>2</sub> nanorods on FTO substrate using seed assisted hydrothermal method.
- Optimization of Hydrothermal growth conditions to suppress unwanted flower-like structures and achieve a clean nanorod morphology.
- Prevention of Silver electrode infiltration between the nanorod using PMMA.
- Fabricate memristor device.
- Characterize material and device properties.



# **Experimental details**

#### **Seed layer Synthesis**



- FTO ultrasonicated in Ethanol and DI water
- Dip coating for 80 seconds in 0.4ml TTIP and 100 ml IPA
- Dried in hotplate for 3 minutes at 100°C
- Annealed for 1 hour at 400°C

- Stirred 25 ml HCl , 25 ml DI water and 0.6 ml TTIP for 30 minutes
- Transferred to Teflon beaker where seed layer coated FTO is placed
- Placed in an Autoclave
- Placed in Oven at 180°C

#### **Hydrothermal Synthesis of TiO<sub>2</sub> nanorods**



Sharon, A., Subin, P. S., Arun, G., Jayaraj, M. K., & Antony, A. (2025). Surface-modified TiO2 nanorods using oxygen plasma for optical synaptic performance and neuromorphic computing applications. Surfaces and Interfaces, 64, 106357.

#### **Spin coating with PMMA solution**

- $\circ~$  To fill the gap between the nanorods.
- PMMA solution of 3 wt% was prepared by dissolving 61.86 mg of PMMA (Alpha Aesar) in 2 ml of Anisole (Sigma-Aldrich, 99%).
- The mixture was stirred at 75°C at 1000 rpm for 1 hour and 20 minutes.
- Spin coated at 4000 rpm for 45 seconds
- Dried at 180°C for 3 minutes in hotplate
- $\circ~$  Coated in one-layer and two-layer.



# Top electrode deposition by thermal evaporation

- Base pressure : ~ 7 x  $10^{-6}$
- Source Current : 101 A
- Silver used : ~ 180 mg
- Thickness Achieved : ~ 150 nm
- Thickness measurement done using Stylus profilometer.



# **Results and Discussion**

## **Characterization of TiO<sub>2</sub> nanorods**

#### (a) <u>Morphology</u>

#### **Rapid cooled samples**

#### **Slow cooled samples**



S<sub>3</sub>\* sample



S<sub>3</sub> sample

S<sub>1</sub> sample

<b>S</b> <sub>3</sub> *	<b>S</b> <sub>2</sub> *	<b>S</b> <sub>1</sub> *	S <sub>3</sub>	S <sub>2</sub>	S <sub>1</sub>	S <sub>1/2</sub>
3 hours	2 hours	1 hour	3 hours	2 hours	1 hour	1/2 hour
Rapid cooled	Rapid cooled	Rapid cooled	Slow cooled	Slow cooled	Slow cooled	Slow cooled



Subha, P. P., Hasna, K., & Jayaraj, M. K. (2017). Surface modification of TiO2 nanorod arrays by Ag nanoparticles and its enhanced room temperature ethanol sensing properties. Materials Research Express, 4(10), 105037.

#### **Characterization of PMMA coated TiO<sub>2</sub> nanorods**

#### (a) Morphological and Elemental Analysis



#### **PMMA Coated in one layer**

Element	Atomic %	Weight % 👻
Titanium	26.71%	53.56%
Oxygen	57.18%	38.33%
Carbon	16.11%	8.11%





#### **PMMA Coated in two layer**

Element	Atomic %	Weight % 👻
Carbon	57.75%	50.64%
Oxygen	42.25%	49.36%



#### (b) <u>XRD</u>

80

Intensity (arb. unit) <sup>60</sup>
<sup>60</sup>

0 -

10

20

30

# 

80

70

90



Angle  $(2\theta)$ 

(c) Raman Spectroscopy

- Broad humps Noncrystalline nature
- Reduction in Raman peak intensity – Increased thickness of PMMA layer
- TiO2 (rutile) 3.0 eV
   1L PMMA\_TiO2 3.1 eV
   2L PMMA\_TiO2 3.2 eV
- Band gap widening Increased thickness of PMMA layer

#### (b) <u>UV-Vis Spectroscopy</u>





#### **Electrical Characterization**

#### **I-V Characteristics**

- Forming Voltage : 2.45 V
- $\circ$  V<sub>set</sub> : 0.4 V
- $\circ$  V<sub>reset</sub> : -0.9 V
- Endurance : 105 cycles

#### **ON-OFF Ratio**

$$\circ R_{OFF} = 1.432 \text{ K}\Omega$$
  

$$\circ R_{ON} = 632.9 \Omega$$
  

$$\circ \text{ ON/OFF Ratio } = R_{OFF}/R_{ON}$$
  

$$= 1.432 \text{ K} \Omega / 632.9 \Omega$$
  

$$= 2.232$$



#### **Conduction Mechanism**

#### **Retention**



# **Conclusion**

- TiO<sub>2</sub>-based memristor successfully fabricated using hydrothermal method.
- PMMA layer used to prevent Ag infiltration between nanorods.
- XRD and Raman spectroscopy confirmed rutile phase; FESEM showed nanorod morphology.
- UV-Visible was used spectroscopy to find band gap.
- Device showed clear bipolar resistive switching (SET ~0.4 V, RESET ~ -0.9 V).
- The device shows an endurance of 105 cycles, a retention time of 2000s and an ON/OFF ratio of 2.232.

# **Future work**

Explore the memristor's potential for neuromorphic computing:

• Mimicking synaptic functions like potentiation and depression.

 Investigate photoresponse under UV illumination:

• Analyze I–V characteristics under varying light intensities.

• Evaluate response time, photocurrent generation, and stability.



#### Presented by Fathima Shamsad C P